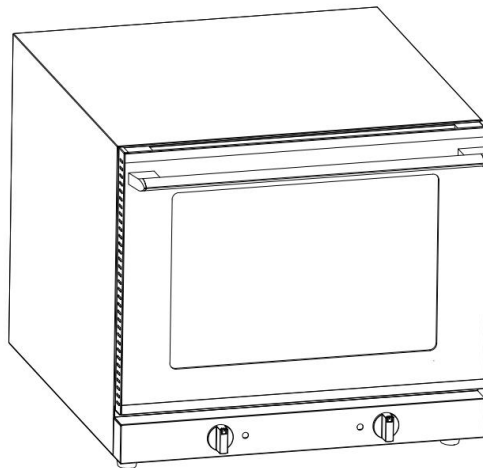
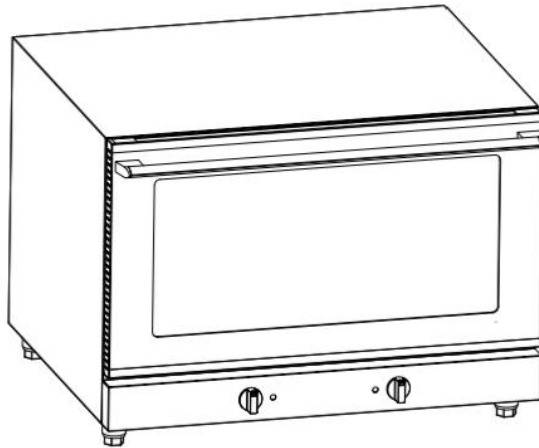


# USER MANUAL



**Hot Air Oven small**

**HLOE423**



**Hot Air Oven big**

**HLOE411 / HLOE411230**

**Please read and keep these instructions. Indoor use only.**



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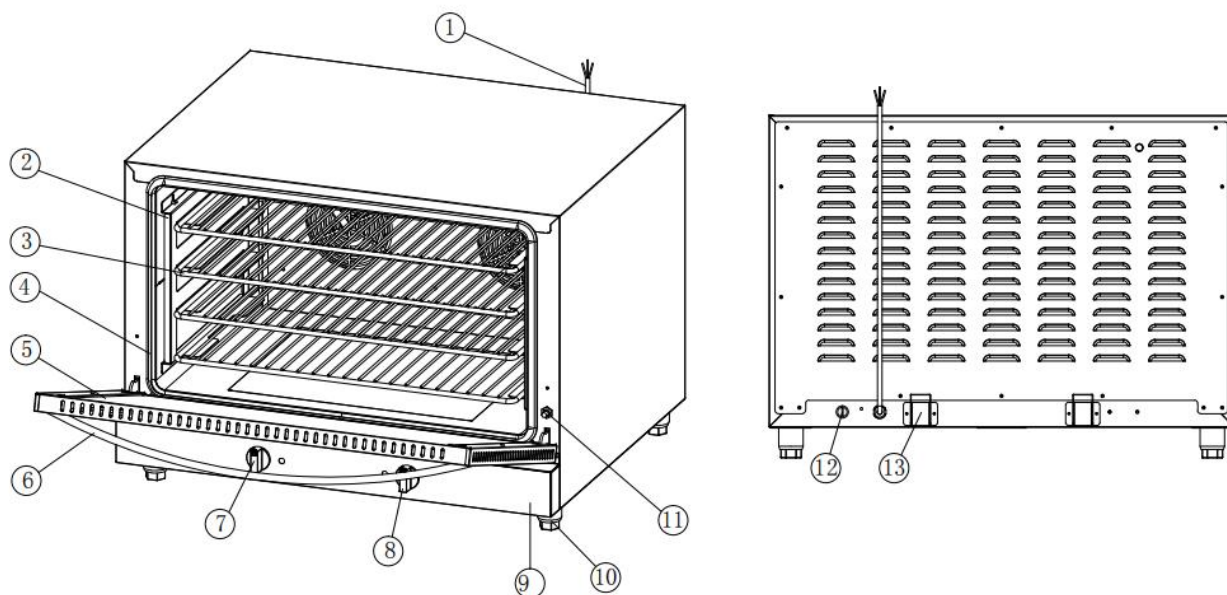
# IMPORTANT SAFETY INFORMATION

When using electrical appliances, basic safety precautions should always be followed, including the following:

1. Read all instructions carefully and completely.
2. For commercial use only.
3. Do not touch hot surfaces.
4. Protect against electrical shock by keeping all cords, plugs, and other electrical components away from water or other liquids.
5. Unplug this unit when not in use and before cleaning.
6. Allow the unit to cool before putting on or taking off parts.
7. Do not operate this or any appliance with a damaged electrical cord or plug.
8. Do not operate this or any appliance after it has malfunctioned or been damaged in any way.
9. Do not use outdoors.
10. Do not place on or near a hot gas or electric burner.
11. Attach plug to appliance first, then plug electrical cord into the wall outlet.
12. Disconnect the unit by turning the temperature and timer control to "OFF", then removing the electrical plug from the wall outlet.
13. Do not use appliance for any application other than intended use.
14. Do not insert metal utensils or over sized foods into this unit as they may cause a fire and heighten the risk of electrical shock.
15. Do not store any item on top of this unit when in operation.
16. Do not allow this oven to touch or be covered by flammable material, such as curtains, draperies, walls, etc., when in operation.
17. Do not clean with metal scouring pads as pieces can break off and touch electrical components, heightening the risk of electrical shock
18. Never place materials such as paper, cardboard, plastic, etc. in this oven.
19. Do not cover interior of this unit with metal foil as it may cause the oven to overheat.
20. Avoid scratching the surface or nicking the edges of this unit's tempered, safety glass door. If the oven door has a scratch or nick, contact customer service before use.
21. Turn the appliance off by turning the temperature and timer control to the "OFF" position.
22. Note that the use of accessories not recommended by the manufacturer may result in injury.
23. Children should be supervised to ensure that they do not play with the oven.
24. This appliance is not intended for use by persons (including children) with reduced physical sensory or mental capabilities, or lack of experience and knowledge, unless they have been given supervision or instruction concerning use of the appliance by a person responsible for their safety.
25. When using the appliance in shops, snack bars, hotels etc., check the voltage and outlet to make sure the appliance is correctly connected with power.
26. Place unit on a flat surface that is well ventilated. The appliances must be supervised during operation, DO NOT leave appliance without powering off.

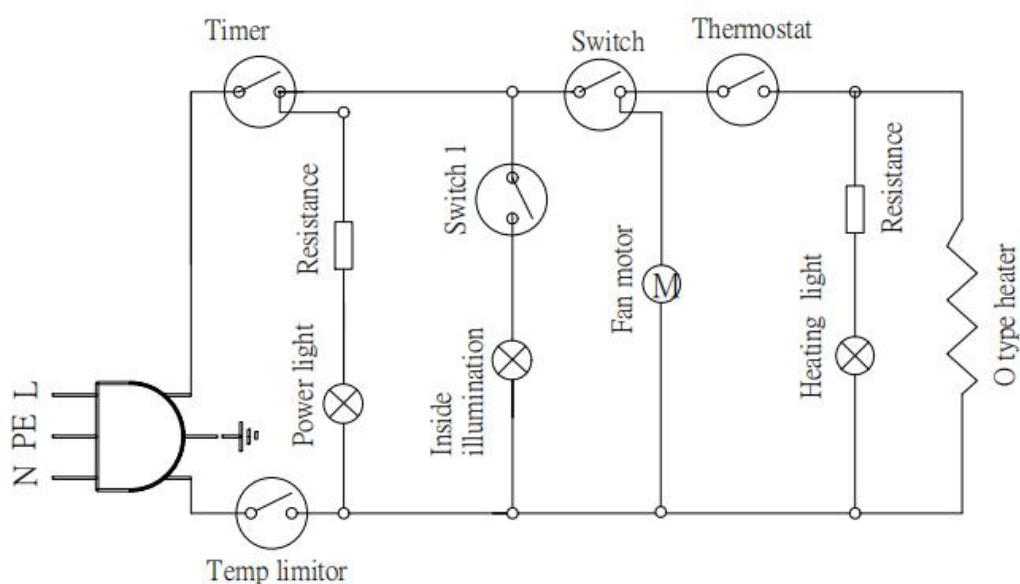
**NOTE: Save these instructions for future reference.**

## Identification of Key Parts

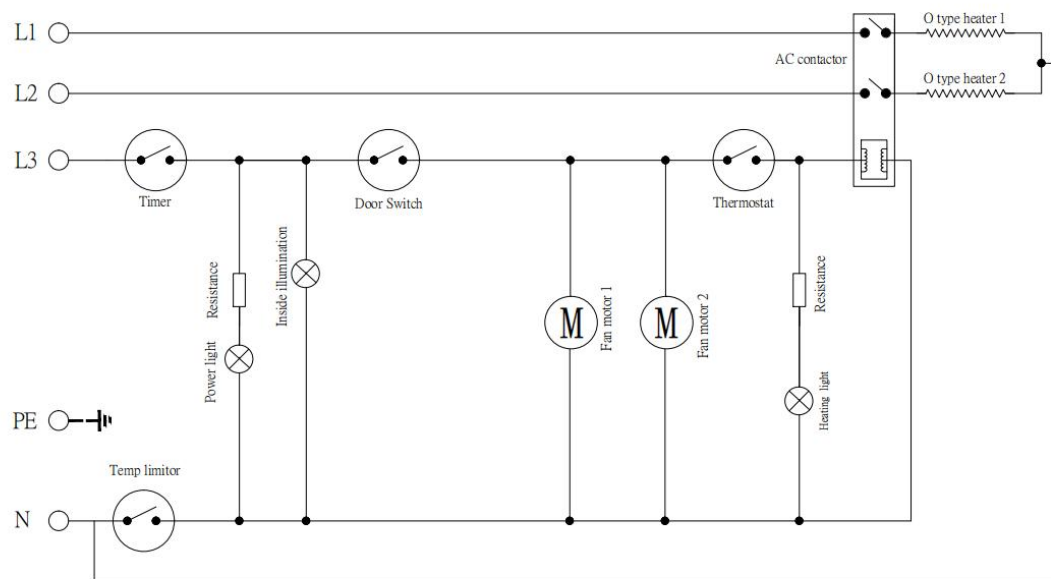


- |               |                  |                         |                      |                  |
|---------------|------------------|-------------------------|----------------------|------------------|
| 1, Power cord | 2, Tray Grid     | 3, Baking Tray          | 4, Door seal         | 5, Door assembly |
| 6, Handle     | 7, Timer knob    | 8, Thermostat knob      | 9, Control panel     |                  |
| 10, Foot      | 11, Micro switch | 12, Temperature limiter | 13, Rear Wall baffle |                  |

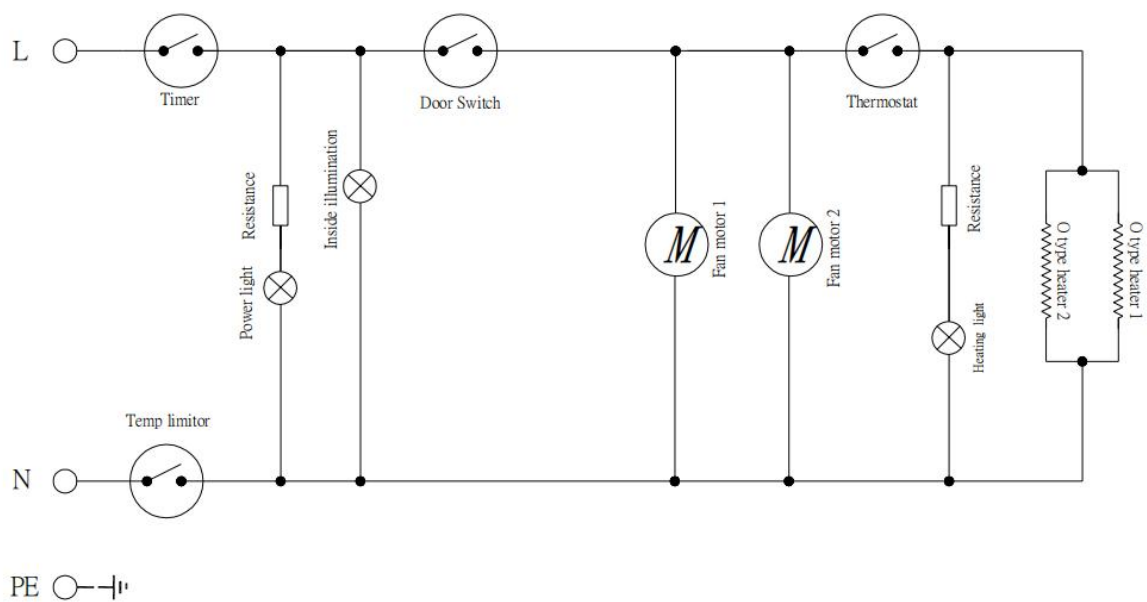
## Circuit diagram



**HLOE423**



**HLOE411**



**HLOE411230**

# INSTALLATION OF YOUR OVEN

HLOE423: 220-240V/50HZ, 2800W, 1PH;

HLOE411: 400V/50HZ, 4600W, 3PH;

HLOE411230: 230V/50HZ, 3500W, 1 PH;

All electrical connections must comply with specification and power standard, the installation operation must be done by qualified personnel.

All models are countertop type, put the oven in a flat surface, and leave enough space (suggested 100mm & 4") for the air ventilation.

## BEFORE USING YOUR OVEN

**Before cooking anything in your oven for the first time, please follow these simple instructions:**

**WARNING: The oven shall not be installed closer than 12" to a combustible surface and should keep a minimum distance of 10 cm from walls or other flammable objects.**

Using a small amount of detergent, wash the handle and roasting racks with soapy water. (NOTE: Do not use a spray or abrasive polishing agent.) Gently wipe down interior walls with a damp cloth. While washing this unit, do not touch the electric heating element. Do not soak the inside of the oven with water.

After washing and thoroughly drying the surfaces noted above, place the roasting racks back inside the oven.

Close the oven door and preheat the oven to its highest temperature setting for 5 minutes.

Turn off the heating elements and open the oven door in order to remove any smoky residue from inside the oven. The heating elements are well lubricated and this initial use will help burn off the extra grease. A light amount of smoke is normal during this process.

## Using Your Oven

To start your oven, you need to turn on the temperature dial to set your desired cooking temperature, and turn on the timer dial to set the cooking time.

**CAUTION: During the baking process, make sure that no metal accessory comes in contact with the electric heating elements.**

**CAUTION: Foods baked in this oven will be hot. Wear protective hand coverings when reaching into oven to retrieve food.**

# Typical Operation Sequence

| ACTION                                           | RESULT                                                                           |
|--------------------------------------------------|----------------------------------------------------------------------------------|
| Plug in your oven                                | Power is connected but power light will go on after turning the temperature dial |
| Adjust temperature control knob                  | Heating indicator light comes on; heating elements begin to heat up              |
| Temperature light shuts off                      | Oven has reached desired temperature                                             |
| Load product into oven                           | Product will begin to cook                                                       |
| Set timer to desired cook time between 0-120 min | Timer starts timing down                                                         |
| Timer reaches zero                               | Timer chimes                                                                     |
| Unload oven                                      | Product will be cooked/hot; use caution removing it from the oven                |

## Timer

The range of the timer on this unit is 0-120 minutes. Turning the timer to the "0" position, the cooking time is over and the timer will "ding" to alert.

If you need to reset the baking time while the oven is in operation, simply turn the timer to a new position. The oven will reset the time according to the revised requirement without needing to be turned off.

When the set baking time has been reached, the oven will chime and the heating elements will automatically shut off.

## Temperature Control Knob

The temperature range of this unit is 0-250 degrees Celsius on models. This thermostatic switch controls the temperature inside the oven and helps to maintain the proper temperature during various heating, roasting, and baking applications.

# Power & Temperature Indicator Light

Anytime this appliance is connected to the power supply with the temperature knob turned on, the power and heating indicator light will be on and the fan motor will begin to operate.

# Protection Component

If the temperature of this oven reaches an unsafe limit, the electrical components will shut off and it will stop operating in order to prevent overheating.

# Cleaning & Maintaining Your Oven

To clean, first remove the power cord's plug from the wall outlet. Wait for the oven to cool. Use a damp cloth or sponge to gently wipe down the inside of the oven. Avoid soaking the inside of the oven or washing it in running water as this will cause serious damage to the unit.

# Troubleshooting

**Problem: The oven does not become hot after being switched on.**

- Be sure that the timer switch is set.
- Be sure that the temperature control knob is set.

**Problem: There is a metallic sound when the oven is in use.**

- Do not attempt to dismantle the oven.
- Contact your service agent right away to examine the fan.

**Problem: Food is often overcooked or burned, even when cooked according to the recipe.**

- Check that the fan motor is operating normally.
- Contact your service agent to examine the temperature control knob.